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Fig. 1

1.0~10.0 μm	Phenoxy Resin
20~150mg/m <sup>2</sup>	Chromate
10~40g/m²	Pure Zn or Zn-(10~14wt.%)Ni Alloy Plating
	Cold-rolled Dieel Sheet

Fig. 2

1.0~10.0 μm	Phenoxy Resin
20~150mg/m <sup>2</sup>	Chromate
10~40g/m²	Pure Zn or Zn-(10~14wt.%)Ni Alloy Plating
	Cold-rolled Dieel Sheet
10~40g/m²	Pure Zn or Zn-(10~14wt.%)Ni Alloy Plating
20~150mg/m <sup>2</sup>	Chromate
1.0~10.0 µm	Phenoxy Resin